

TECHNICAL BULLETIN CL-04

DATE: NOVEMBER 8, 2004
 MODEL YEAR: 2005
 ENGINE MODEL: J08E-TE
 CHASSIS MODEL: UD1800HD ~ UD3300
 BULLETIN NUMBER: CL-04
 FILE IN THE CLUTCH SECTION OF THE TECHNICAL BULLETIN BINDER

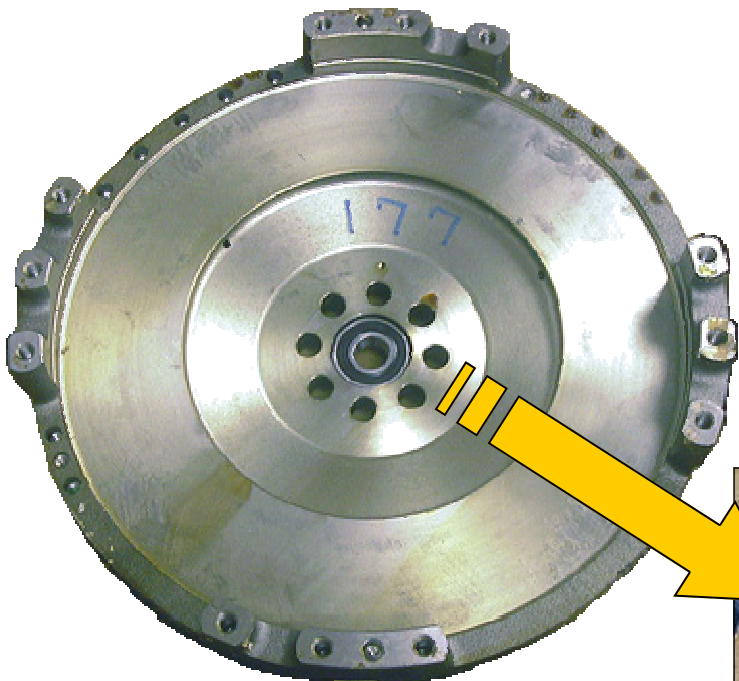
FLYWHEEL PILOT BEARING INSTALLATION

PURPOSE

To inform UD Truck dealers of the correct pilot bearing depth when installing the flywheel pilot bearing in the J08E-TE engine used in the 2005 model year UD1800HD ~ UD3300 medium duty trucks.

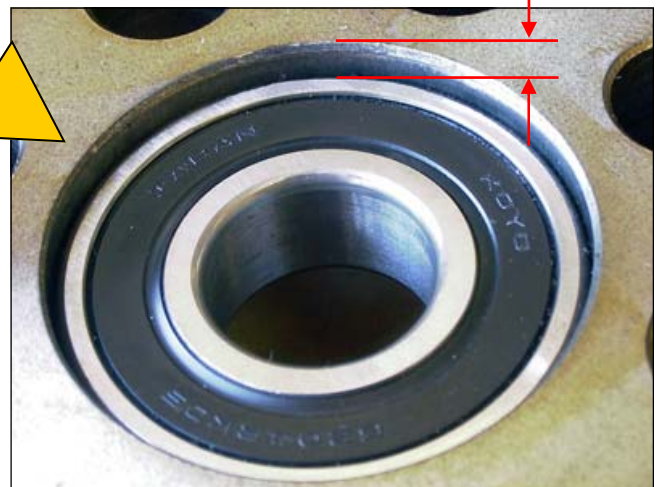
NOTIFICATION

Install the flywheel pilot bearing 3mm into the bore of the flywheel (clutch side) as illustrated below.



FAILURE TO CORRECTLY SET THE FLYWHEEL PILOT BEARING DEPTH WILL RESULT IN INCORRECT CLUTCH RING HEIGHT ADJUSTMENT AND PREMATURE CLUTCH FAILURE. USE CARE NOT TO PUSH THE BEARING INTO THE CRANKSHAFT RECESS.

3mm (0.118 in.)



THE INFORMATION CONTAINED IN THIS BULLETIN SHOULD NOT BE INTERPRETED AS THE BASIS FOR WARRANTY CLAIMS

FOR THE INDICATED PERSONNEL BELOW, PLEASE READ, INITIAL, AND ROUTE TO THE FOLLOWING:

X	SERVICE MANAGER	X	WARRANTY MANAGER	X	SERVICE TECHNICIANS INITIAL BELOW:		
X	PARTS MANAGER	X	SHOP FOREMAN				